



Diamant- und Bornitrid-Werkzeuge



1.1.3. Requests about the workingpiece

Please fill the following form complete as possible, so that we can determine the optimal quality and that we can belabour your request accurately.

Additional we ask you to send us a marking of the workingpiece via e-Mail or fax.

Please indicate again short your name and your company, so that we can allocate the marking to the correspondending request.

Marking of the workpiece: _____

Graph- No.: _____

Material of workpiece: _____

DIN: _____

Dimension tolerance: _____ Ø mm to _____ Ø mm

Grade: _____ HRC

Treated with heat yes no

Premachining: Turning Milling Boring
 Rubbing Compression Casting

Number of honing operations:: one two three number: _____

Change direction of rotation between honing operations: yes no

Present Quality: Prehoning: _____

Temporary honing: _____

Finishing honing: _____

Follow-on-operation: Brushing others:: _____

Surface area: Rz/Ra: _____ ym

Roundness: _____ ym

Cylindric form: _____ ym

Surface roughness: Prehoning: _____ ym

Temporary honing: _____ ym

Finishing honing: _____ ym

Cooling / emulsion - Marking of honing oil: _____

Remarks: